

Cleaning parts in the IFB bath

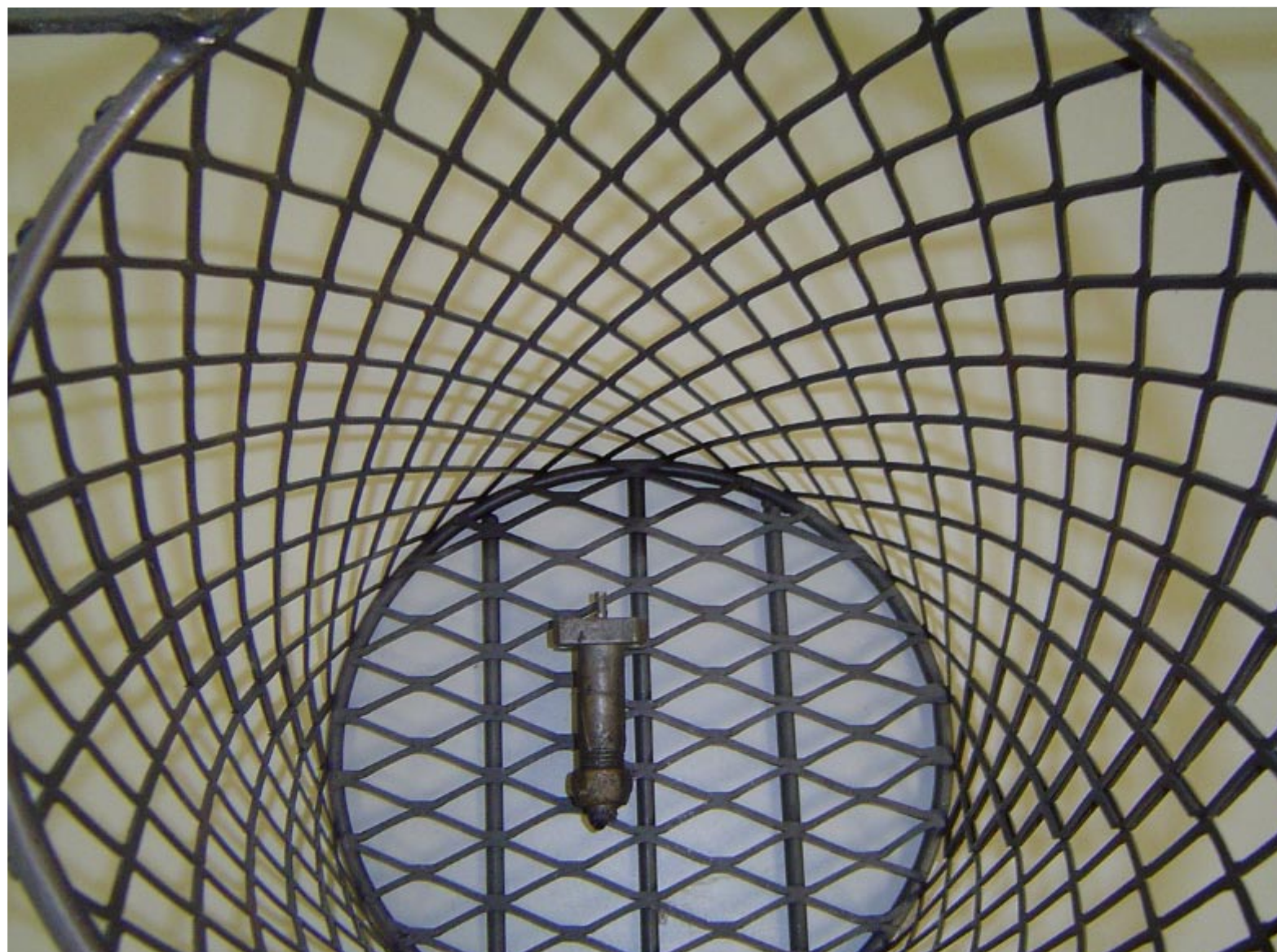




Part before cleaning



Insert part to be cleaned into the basket



View of the part in the basket



*IFB51 setup with fume
extraction accessories*



View inside the extraction collar



*Insert the basket with part
into the bath at
temperature*



*Immerse the basket into
the bath and cover with the
lid*



Small amount of fumes & smoke are exhausted out to the right



*Typically 25 minutes at
burn-off temperature will
work well*



*Exhaust extraction out the
roof stack*



IFB51 at temperature in Celsius



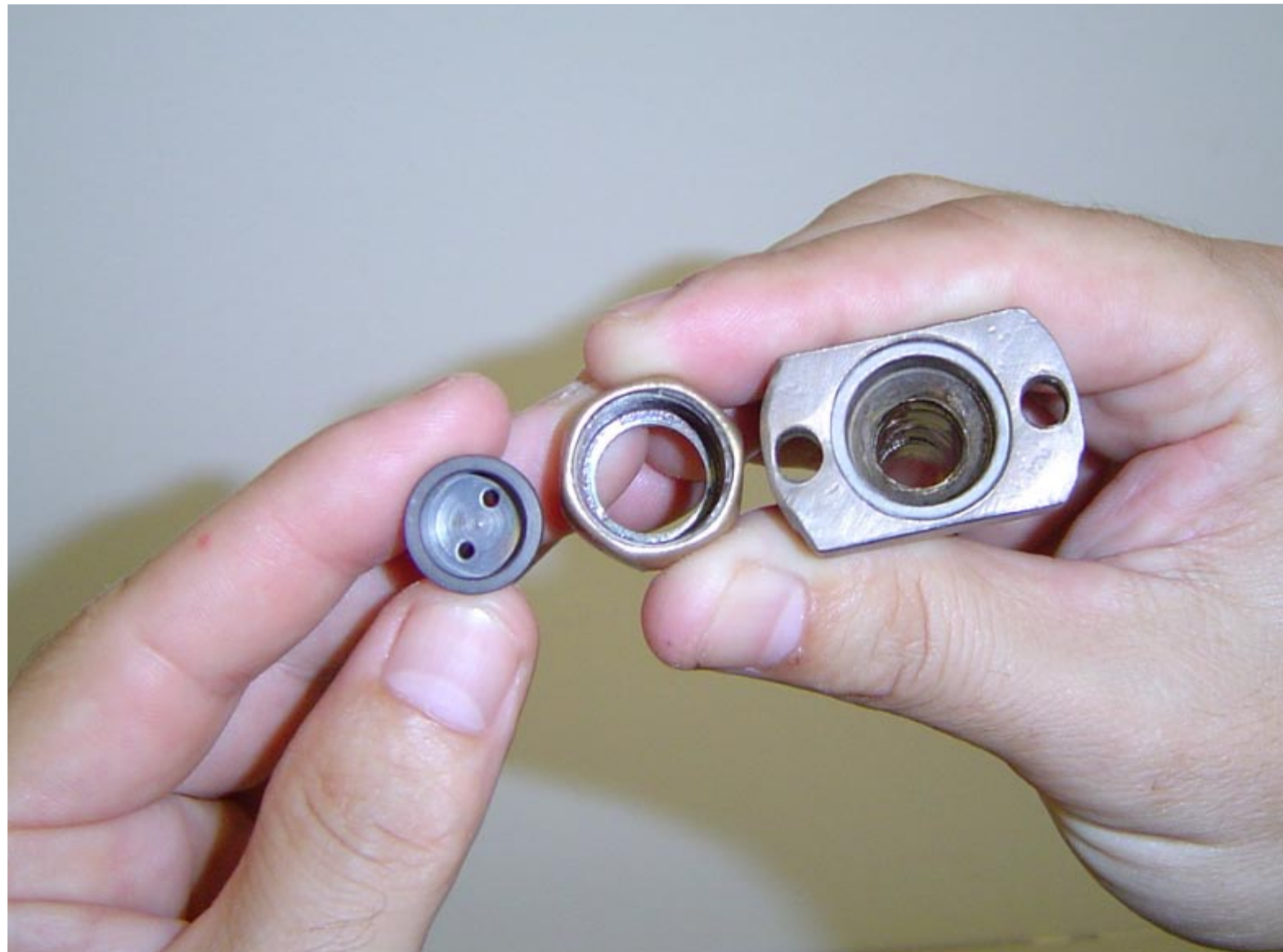
Remove the hot basket with cleaned part, safety first



Close up of clean part though still hot



Cleaned part being quenched in a bucket of water



Part disassembled to show how well it was cleaned